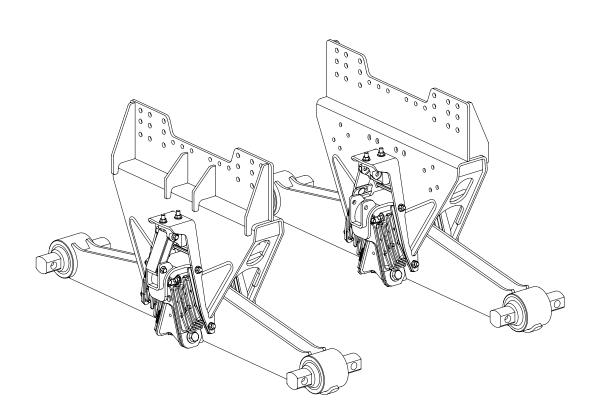
Parts List W&C-TRR Rear Suspension System | For YUTONG Mixer Trucks



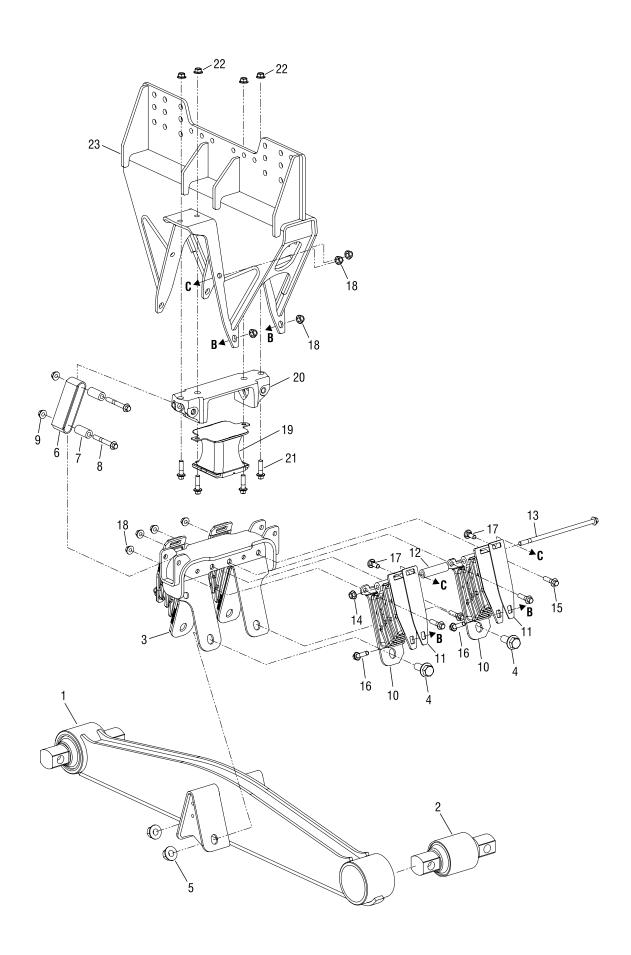
SUBJECT: Parts List LIT NO: W&C284 PL DATE: September 2023 REVISION: A

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KEY	NO. PART NO.	DESCRIPTION VE	HICLE QTY.
	024462-006	Equalizing Beam Service Kit, One Beam	•
		Includes Key Nos. 1-2, 4-5	
		*Equalizing Beam Assembly, 1350 mm	2
		Includes Key Nos. 1-2	
1		*Equalizing Beam, 1350 mm	2 4
2		*Bar Pin End Bushing	4
	024462-002	Saddle Assembly Service Kit, One Sadd	le,
		Includes Key Nos. 3-5, 8, 15, 18	
3		*Saddle Assembly	2
3 4 5		*M20 x 1.5-6g x 50 mm Flange Bolt	2 8 8
5		*M20 x 1.5 Flange Nut	8
	060961-806	Rebound Strap Service Kit, One Strap,	
		Includes Key Nos. 6-9	
<u>6</u>		*Rebound Strap	2
		*Rebound Spacer	2 4 4
8		*M12 x 1.75-6g x 90 mm Flange Bolt	4
9		*M12 x 1.75 Flange Locknut	4
		Tie-Bar Bolster Spring Service Kits	
	024462-003	Two Bolster Springs, Includes Key Nos.	4-5, 10-18
	024462-004	Four Bolster Springs, Includes Key Nos.	4-5, 10-18

KEY I	IO. PART NO.	DESCRIPTION V	EHICLE QTY.
10		*Tie-Bar Bolster Spring	8
11		*Bolster Spring Top Plate Spacer	8
12		*Tie-Bar Bolster Spring Spacer	4
13		*M12 x 1.75-6g x 285 mm Flange Bolt	4
14		*M12 x 1.75 Flange Locknut	4
15		*M12 x 1.75-6g x 45 mm Flange Bolt	8
16		*M12 x 1.75-6g x 35 mm Flange Bolt	8
17		*M12 x 1.75-6g x 35 mm Round Head	8
		Square Neck Bolt	
18		*M12 x 1.75 Flange Locknut	32
-	024462-005	Progressive Load Spring Service Kit,	
		One Spring, Includes Key Nos. 8,19, 2	21-22
19		*Progressive Load Spring	2
20	077234-050	Load Spring Rebound Bracket	2
21		*M12 x 1.75-6g x 45 mm Flange Bolt	8
22		*M12 x 1.75 Flange Locknut	8
23	077995-403	Frame Hanger	2

W&C-TRR CROSS REFERENCE

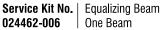
WATSON & CHALIN CHINA	YUTONG	
PART NO.	PART NO.	DESCRIPTION
024462-006	2918-00511	Equalizing Beam Service Kit, One Beam
024462-002	2918-00512	Saddle Assembly Service Kit, One Saddle
024462-003	2918-00513	Tie-Bar Bolster Spring Service Kit, Two Bolster Springs
024462-004	2918-00514	Tie-Bar Bolster Spring Service Kit, Four Bolster Springs
024462-005	2918-00515	Progressive Load Spring Service Kit, One Spring
060961-806	2918-00516	Rebound Strap Service Kit, One Strap
077234-050	2918-00517	Load Spring Rebound Bracket
077995-403	2918-00518	Frame Hanger

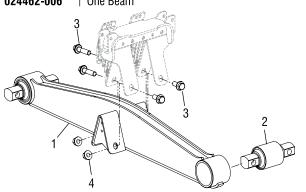
NOTES: * Item included in assembly or service kit only, part not sold separately.

V-torque rods are not supplied by Watson & Chalin China, although it is a required component. Watson & Chalin China is not responsible for components supplied by the vehicle manufacturer. For assistance with inspection, maintenance and rebuild instructions on these components see vehicle manufacturer.

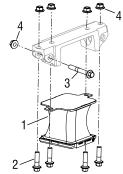


W&C-TRR Service Kits





Service Kit No. 24462-005	One Side
	4

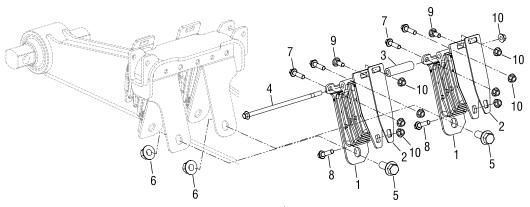


KEY NO.	PART NO.	DESCRIPTION	KIT QTY.
1		*Equalizing Beam, 1350 mm	1
2		*Bar Pin End Bushing	2
3		*M20 x 1.5-6g x 50 mm Flange Bolt	4
4		*M20 x 1.5 Flange Nut	4

KEY NO.	PART NO.	DESCRIPTION	KIT QTY.
1		*Progressive Load Spring	1
2		*M12 x 1.75-6g x 45 mm Flange Bolt	4
3		*M12 x 1.75-6g x 90 mm Flange Bolt	1
4		*M12 x 1.75 Flange Locknut	5

Service Kit No. | Tie-Bar Bolster Spring **024462-003** | Two Bolsters

Service Kit No. | Tie-Bar Bolster Spring **024462-004** | Four Bolsters



KEY NO.	PART NO.	DESCRIPTION	KIT QTY.
1		*Tie-Bar Bolster Spring	2
2		*Bolster Spring Top Plate Spacer	2
3		*Tie-Bar Bolster Spring Spacer	1
4		*M12 x 1.75-6g x 285 mm Flange Bolt	1
5		*M20 x 1.5-6g x 50 mm Flange Bolt	2
6		*M20 x 1.5 Flange Nut	2
7		*M12 x 1.75-6g x 45 mm Flange Bolt	4
8		*M12 x 1.75-6g x 35 mm Flange Bolt	2
9		*M12 x 1.75-6g x 35 mm Round Head	2
		Square Neck Bolt	
10		*M12 x 1.75 Flange Locknut	9

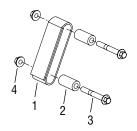
KEY NO. PA	ART NO.	DESCRIPTION	KIT QTY.
1		*Tie-Bar Bolster Spring	4
3		*Bolster Spring Top Plate Spacer	4
		*Tie-Bar Bolster Spring Spacer	2
4		*M12 x 1.75-6g x 285 mm Flange Bolt	2
5		*M20 x 1.5-6g x 50 mm Flange Bolt	4
6		*M20 x 1.5 Flange Nut	4
7		*M12 x 1.75-6g x 45 mm Flange Bolt	8
8		*M12 x 1.75-6g x 35 mm Flange Bolt	4
9		*M12 x 1.75-6g x 35 mm Round Head	4
		Square Neck Bolt	
10		*M12 x 1.75 Flange Locknut	18

NOTE: *Item included in assembly or service kit only, part not sold separately.

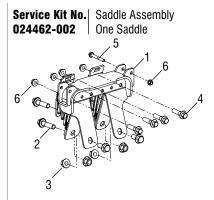


W&C-TRR Service Kits

Service Kit No. | Rebound Strap 060961-806 | One Strap



KEY NO.	PART NO.	DESCRIPTION	KIT QTY.
1		*Rebound Strap	1
2		*Rebound Spacer	2
3		*M12 x 1.75-6g x 90 mm Flange Bolt	2
4		*M12 x 1.75 Flange Locknut	2



KEY NO.	PART NO.	DESCRIPTION	KIT QTY.
1		Saddle Assembly	1
2		*M20 x 1.5-6g x 50 mm Flange Bolt	4
3		*M20 x 1.5 Flange Nut	4
4		*M12 x 1.75-6g x 45 mm Flange Bolt	4
5		*M12 x 1.75-6g x 90 mm Flange Bolt	1
6		*M12 x 1.75 Flange Locknut	5

NOTE: *Item included in assembly or service kit only, part not sold separately.



W&C-TRR Special Tools

BAR PIN STYLE END BUSHING TOOLS

INSTALLATION TOOLS

W&C Part No. 066086-103

OTC Part No. 1757

Visit otctools.com



Use with the beam removed from the truck, and in conjunction with OTC No. 51100 press plate and a 100 tonne hydraulic shop press.

REMOVAL TOOLS

W&C Part No. 066086-104

OTC Part No. 206457

Visit otctools.com



W&C Part No. 066086-105

OTC Part No. 302030

Visit otctools.com



Actual product performance may vary depending upon vehicle configuration, operation, service and other factors.

All applications must comply with applicable Watson & Chalin China specifications and must be approved by the respective vehicle manufacturer with the vehicle in its original, as-built configuration.

Contact Watson & Chalin China for additional details regarding specifications, applications, capacities, and operation, service and maintenance instructions.

Contact Watson & Chalin China at +86 531 8880 9055 for additional information.



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